Claims

- 1. A thermoplastic resin composition comprising 60 to 96.7 parts by weight of (A) an ionomer wherein 20 to 90% of carboxyl group of ethylene/(meth)acrylic acid copolymer is neutralized by metal ion; 0.3 to 10 parts by weight of (B) a copolymer of ethylene or α -olefin, containing glycidyl (meth)acrylate or unsaturated glycidyl ether, optionally further containing vinyl ester or unsaturated carboxylic acid ester; and 3 to 30 parts by weight of (C) propylene/ α -olefin copolymer.
- 10 2. The thermoplastic resin composition according to claim 1, wherein at least part of metal ion in the ionomer (A) is divalent metal ion.
- 3. A process for manufacturing the thermoplastic resin composition described in Claim 1, which is characterized by melt-blending the ionomer (A) with melt-blended mixture of (B) the copolymer of ethylene or α -olefin, containing glycidyl (meth)acrylate or glycidyl unsaturated ether, or optionally further containing vinyl ester or unsaturated carboxylic acid ester and (C) the propylene/ α -olefin copolymer.
- 20 4. A molded article comprising the thermoplastic resin composition described in Claims 1 or 2.
 - 5. The molded article according to Claim 4, wherein the molded article is a surface material for a multi-layer material.
- 6. A multi-layer material comprising the surface material
 25 described in claim 5 laminated onto a mono-layer substrate or
 a multi-layer substrate.
 - 7. The multi-layer material according to claim 6, wherein at

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least a part of the substrate is a foamed layer.